

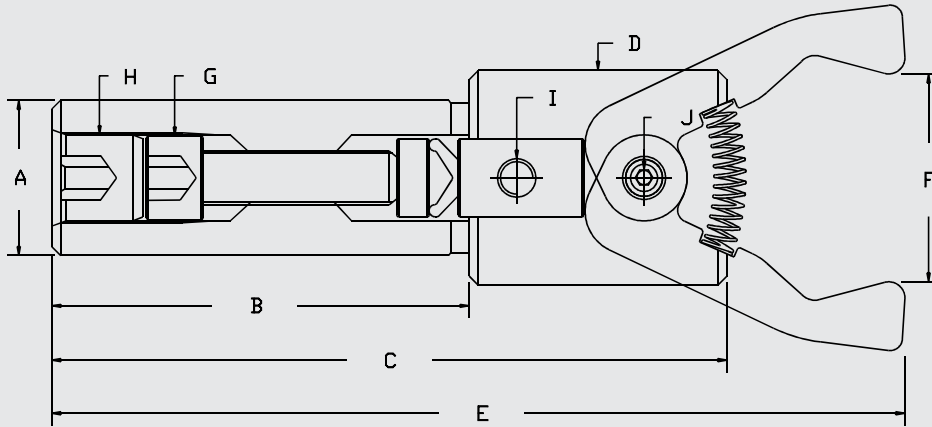


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CNC BAR PULLER MODEL No. 02 X 35

DIMENSIONS

All Dimensions in mm.



	Bar Puller Model 02 x 35	Description
A	25	Bar Puller Clamping Shank OD
B	68	Bar Puller Clamping Shank Length
C	110	Bar Puller Body Length
D	35	Bar Puller Body Main OD
E	135	Bar Puller With Finger Length
F	2 to 35	Job Clamping Capacity
G	8 x 1 x 30	Finger Setting Bolt
H	14 x 2 x 14 Grub	Finger Setting Bolt lock Bolt
I	8 x 1 x 8 Grub	Finger Setting Bolt lock Bolt
J	3 x 0.5 x 8 CSK	Finger Mounting Pin Bolt

Description

- Impeccable quality at reasonable prices
- Serves to work with the bar stock on CNC lathes and bar automatic machines are not equipped with automatic feeders.

Principle of the bar puller

- The rod is gripped by the internal spring of the bar puller.
- The movement of the bar is controlled by moving the tool head (Z-axis).
- In this bar-puller there is no any clamping or disclamping system, clamping and disclamping is worked by force of tool head (Z-axis).

Operating procedure

- First set 50 to 100 micron lesser than rod size between two finger distance through backside setting bolt.
- Fix this Bar Puller in tool turret on the boring tool seat.
- For clamping Bar Puller on the rod, the rod is clamped in hydraulic chuck is necessary.
- After moving the rod to the required distance, first clamp your hydraulic chuck and then pull this bar-puller in backward direction.